

2 3/4"

3 1/2"

- 27 BASE
- 19 PAINT
- 17 ADHESIVE

**WIRE LIST:**

COLOR	BLOCK	SWITCH	CONTROL BRACKET
RED	R2	R11, R12	R25, R26
YELLOW	Y1, Y16	Y11, Y17	Y21, Y22, Y23, Y24, Y26, Y27
GREEN	G2, G912	G12, G105	NONE
BLUE	B1, B2, B5	NONE	B7, B8
BLACK	L3	L13, L14	NONE
GRAY	A1, A2	A3, A4	NONE

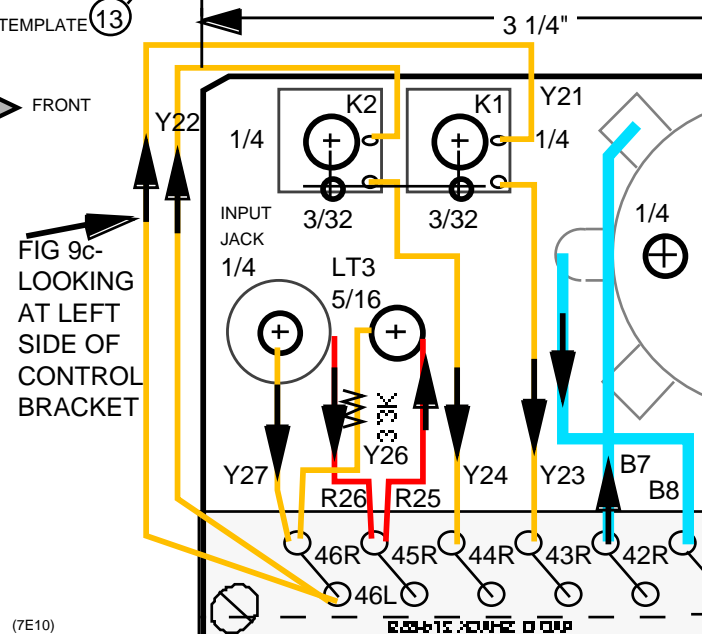
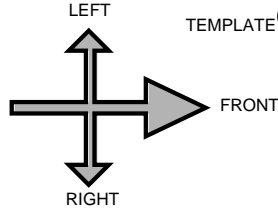
**DRILL SIZES—WOOD BASE:**

- 5/64 — WOOD PILOT HOLES
- 9/64 — HOLES FOR WIRES
- 3/16 — 2 HOLES FOR #8 x 1-1/4 WING NUTS

**DRILL SIZES-BRACKET:**

- 3/32 — 2 HOLES FOR TOGGLE SWITCH TABS
- 9/64 — 4 HOLES (4 FOR WOOD SCREWS)
- 1/4 — 4 HOLES (1 FOR RHEOSTAT TAB, 2 FOR TOGGLES, 1 FOR INPUT JACK)
- 5/16 — 1 HOLE FOR LEDS
- 3/8 — 1 HOLE FOR RHEOSTAT SHAFT

Parts list on Sh. 7, see 'P165' for step-by-step instructions



**JAMES R. INGRAM** 7931 SO. BROADWAY, STE. 331  
 303-798-1968 © 1995 LITTLETON CO 80122-2710  
 SCALE 1"=1" (11"X17")

**—Ingram Autocontrols—**

TITLE MODEL 165 AUTOMATIC SWITCHING BLOCK  
 DWG SERIES D8811-165  
 ORIG 01FEB94 REV G, 01SEP95  
 FULL SIZE TEMPLATE SHEET **9**

(7E10)

